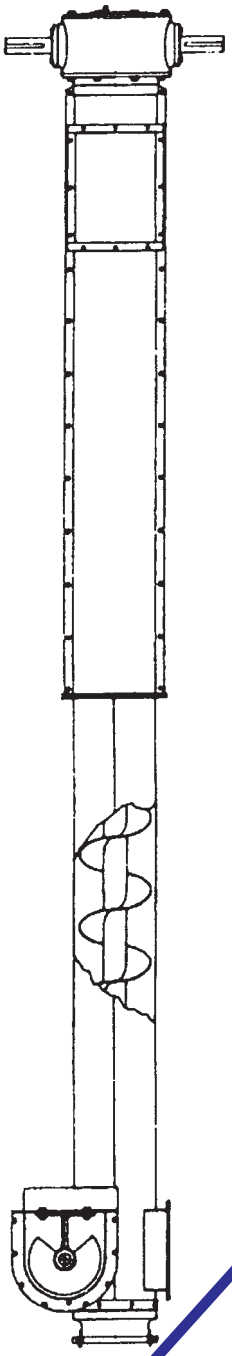
Martin

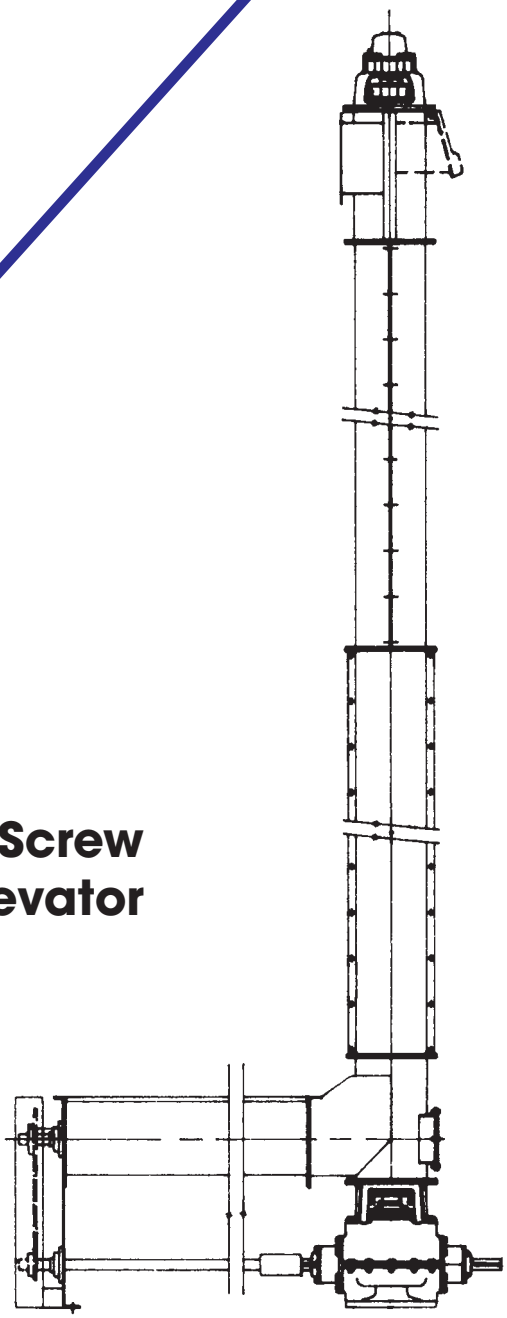
CONVEYOR DIVISION

Catalog SE90



Standard Screw Elevator

SuperScrew Elevator



MADE IN THE U.S.A

Standard Screw Elevator

SECTION VIII

VERTICAL SCREW ELEVATOR SECTION VIII

Warning & Safety Reminder

WARNING AND SAFETY REMINDERS FOR SCREW , DRAG , AND BUCKET ELEVATOR CONVEYORS

APPROVED FOR DISTRIBUTION BY THE SCREW CONVEYOR SECTION OF THE CONVEYOR EQUIPMENT MANUFACTURERS ASSOCIATION (CEMA)

It is the responsibility of the contractor, installer, owner and user to install, maintain and operate the conveyor, components and, conveyor assemblies in such a manner as to comply with the Williams-Steiger Occupational Safety and Health Act and with all state and local laws and ordinances and the American National Standards Institute (ANSI) B20.1 Safety Code.

In order to avoid an unsafe or hazardous condition, the assemblies or parts must be installed and operated in accordance with the following minimum provisions.

1. Conveyors shall not be operated unless all covers and/or guards for the conveyor and drive unit are in place. If the conveyor is to be opened for inspection cleaning, maintenance or observation, the electric power to the motor driving the conveyor must be LOCKED OUT in such a manner that the conveyor cannot be restarted by anyone; however remote from the area, until conveyor cover or guards and drive guards have been properly replaced.

2. If the conveyor must have an open housing as a condition of its use and application, the entire conveyor is then to be guarded by a railing or fence in accordance with ANSI standard B20.1.(Request current edition and addenda)

3. Feed openings for shovel, front loaders or other manual or mechanical equipment shall be constructed in such a way that the conveyor opening is covered by a grating. If the nature of the material is such that a grating cannot be used, then the exposed section of the conveyor is to be guarded by a railing or fence and there shall be a warning sign posted.

4. Do not attempt any maintenance or repairs of the conveyor until power has been LOCKED OUT.

5. Always operate conveyor in accordance with these instructions and those contained on the caution labels affixed to the equipment.

6. Do not place hands, feet, or any part of your body, in the conveyor.

7. Never walk on conveyor covers, grating or guards.

8. Do not use conveyor for any purpose other than that for which it was intended.

9. Do not poke or prod material into the conveyor with a bar or stick inserted through the openings.

10. Keep area around conveyor drive and control station free of debris and obstacles.

11. Eliminate all sources of stored energy (materials or devices that could cause conveyor components to move without power applied) before opening the conveyor.

12. Do not attempt to clear a jammed conveyor until power has been LOCKED OUT.

13. Do not attempt field modification of conveyor or components.

14. Conveyors are not normally manufactured or designed to handle materials that are hazardous to personnel. These materials which are hazardous include those that are explosive, flammable, toxic or otherwise dangerous to personnel. Conveyors may be designed to handle these materials. Conveyors are not manufactured or designed to comply with local, state or federal codes for unfired pressure vessels. If hazardous materials are to be conveyed or if the conveyor is to be subjected to internal or external pressure, manufacturer should be consulted prior to any modifications.

CEMA insists that disconnecting and locking out the power to the motor driving the unit provides the only real protection against injury. Secondary safety devices are available; however, the decision as to their need and the type required must be made by the owner-assembler as we have no information regarding plant wiring, plant environment, the interlocking of the screw conveyor with other equipment, extent of plant automation, etc. Other devices should not be used as a substitute for locking out the power prior to removing guards or covers. We caution that use of the secondary devices may cause employees to develop a false sense of security and fail to lock out power before removing covers or guards. This could result in a serious injury should the secondary device fail or malfunction.

There are many kinds of electrical devices for interlocking of conveyors and conveyor systems such that if one conveyor in a system or process is stopped other equipment feeding it, or following it can also be automatically stopped.

Electrical controls, machinery guards, railings, walkways, arrangement of installation, training of personnel, etc., are necessary ingredients for a safe working place. It is the responsibility of the contractor, installer, owner and user to supplement the materials and services furnished with these necessary items to make the conveyor installation comply with the law and accepted standards.

Conveyor inlet and discharge openings are designed to connect to other equipment or machinery so that the flow of material into and out of the conveyor is completely enclosed.

One or more warning labels should be visible on conveyor housings, conveyor covers and elevator housings. If the labels attached to the equipment become illegible, please order replacement warning labels from the OEM or CEMA.

The Conveyor Equipment Manufacturers Association (CEMA) has produced an audio-visual presentation entitled “Safe Operation of Screw Conveyors, Drag Conveyors, and Bucket Elevators.” CEMA encourages acquisition and use of this source of safety information to supplement your safety program.

PROMINENTLY DISPLAY THESE SAFETY LABELS ON INSTALLED EQUIPMENT

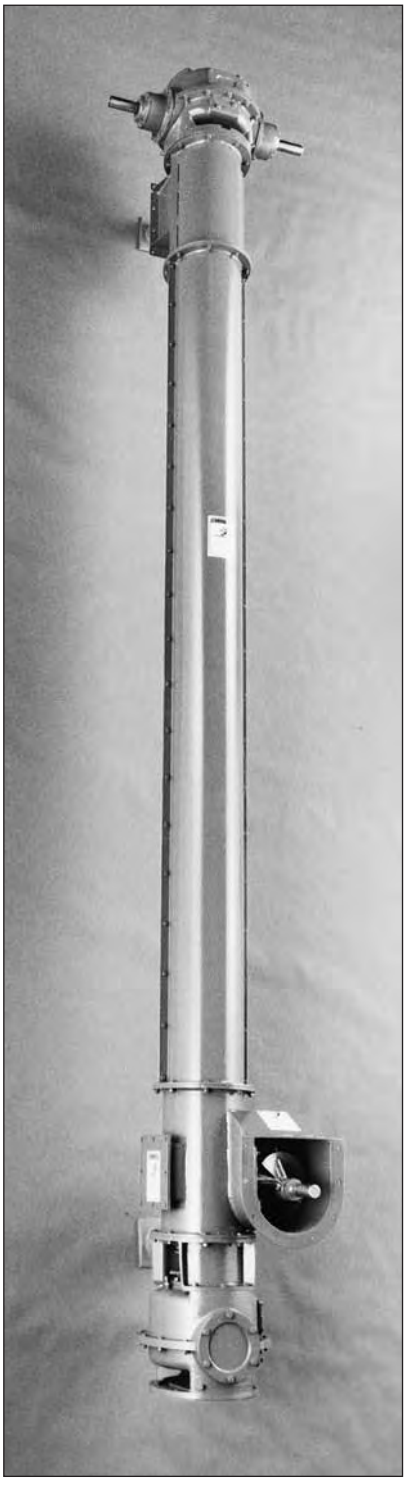
Martin Screw Elevators

For over fifty years, Martin Standard Screw Elevators have been successfully elevating a wide range of materials. In 1956, we added the heavier duty Superscrew Elevator, giving our customers the ability to elevate larger capacities to greater heights.

The Martin Screw Elevator is ideally suited to elevate a wide range of bulk materials in a relatively small space. If a material can be classified as very free flowing or free flowing, it can probably be elevated in a Screw Elevator.

We offer both our Standard and Superscrew Elevators with several different drive arrangements to meet our customers' individual requirements. Martin has an experienced staff in over twenty locations throughout the U.S.A. and Canada that can help you design the right screw elevator for your application. We have the capability of manufacturing our screw elevators in six locations in the U.S.A.

Contact your nearest Martin facility with your application information and we will design the right elevator for your needs.



Type 4
Superscrew Elevator

Partial Material List

Alfalfa Meal	Mixed Feeds
Barley, Malted	Mustard Seed
Bone Meal	Oats
Cement	Paper Pulp
Coffee	Peanuts
Corn Meal	Resin
Cotton Seed	Rubber, Ground
Cryolite	Salt
Flours	Sawdust
Grains	Screened Wood Chips
Hops	Shellac, Powder
Ice	Soda Ash
Kaolin Clay	Soybean Meal
Lead Oxide	Sugar
Lime	Sunflower Seeds
Malt	Tobacco
Mica	Wheat
Milk, Dried	Wood Flour

*Conveyors shown without cover for illustration purposes only. Please follow manufacturing safety guidelines when operating conveyors.

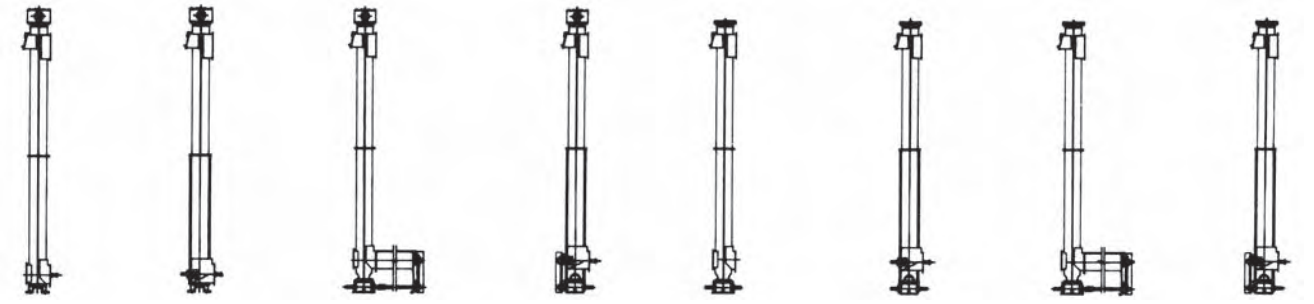
Martin Screw Elevators

To help better meet the needs of our customers, we offer both the Martin Standard and Superscrew Elevators in sixteen different types. The different types allow us to vary the drive location, discharge location and feed arrangement. We are also able to drive the feeder or take-away conveyor by the screw elevator drive.

The Martin Screw Elevators are easy to install because they are factory assembled, match-marked and disassembled prior to shipment. All Martin Screw Elevators are of a sturdy self-supporting design and only need lateral support when installed.

The drives for the Martin Standard and Superscrew Elevators are manufactured by Martin and are specifically designed for use with our screw elevators. We can also offer a Screw Conveyor Drive arrangement for lighter duty applications.

Standard Screw Elevator Types



Type B
Straight Inlet
Top Drive,
Pedestal Base

Type BO
Offset Inlet
Top Drive,
Pedestal Base

Type AF1
Straight Inlet Top
Drive, Bottom P.T.O.
w/4′-0″ Feeder
And Drive

Type AF2
Offset Inlet
Top Drive,
Bottom P.T.O.
With Drive

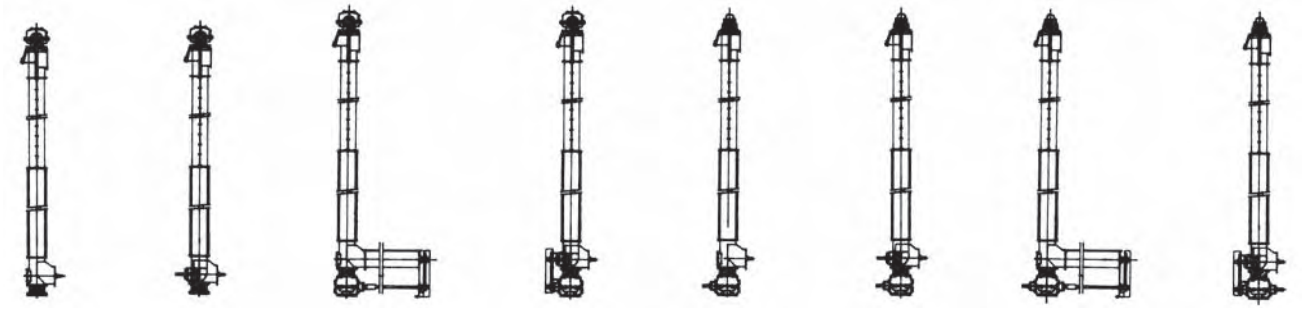
Type EAF1
Straight Inlet
Bottom Drive,
Thrust Head

Type HAF2
Offset Inlet
Bottom Drive,
Thrust Head
With Drive

Type GAF1
Straight Inlet
Bottom Drive,
Thrust Head w/4′-0″
Feeder And Drive

Type IAF-2
Offset Inlet
Bottom Drive,
Thrust Head

SuperScrew Elevator Types



Type 1
Straight Inlet
Top Drive,
Pedestal Base

Type 2
Offset Inlet
Top Drive,
Pedestal Base

Type 3
Straight Inlet Top
Drive, Bottom P.T.O.
w/4′-0″ Feeder
And Drive

Type 4
Offset Inlet
Top Drive,
Bottom P.T.O.
With Drive

Type 5
Straight Inlet
Bottom Drive,
Thrust Head

Type 6
Offset Inlet
Bottom Drive,
Thrust Head

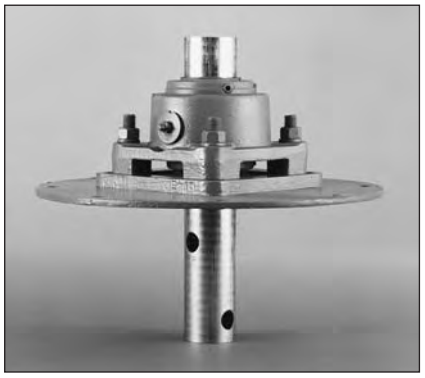
Type 7
Straight Inlet
Bottom Drive,
Thrust Head w/4′-0″
Feeder And Drive

Type 8
Offset Inlet
Bottom Drive,
Thrust Head
With Drive

NOTE: All elevators are furnished less feeder and/or feeder drive unless otherwise specified.

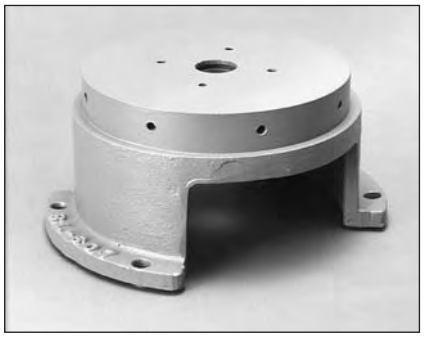
CAUTION: Never operate without covers and guards. Always LOCKOUT/TAGOUT electrical power when working on equipment for inspection, cleaning, maintenance, or other purposes.

Martin Screw Elevator



Standard Screw Thrust Unit

Stabilizer Bearing Used on Standard Screw Elevator



Standard Screw Pedestal Base

Standard Screw Thrust Head

All Martin Screw Elevators come with heavy duty helicoid or sectional screws which are checked for straightness and run-out to ensure a smooth running elevator. When handling free flowing material, we add stabilizers as needed, as the height of the elevator increases. The stabilizer bearings are available in a wide range of bearing materials to meet our customers' requirements, including wood, hard iron, bronze, UHMW, and others.

Both the Martin Standard Screw and Superscrew Elevators are supplied with split intermediate housing to allow easier maintenance.

Martin's specially engineered inlet/bottom section assures a smooth transfer to conveyed material from the horizontal to vertical with a minimum of back-up and product degradation.

The bottom inspection panel is bolted to minimize any product leakage. It also has a shroud to assure that the conveyed material is moving smoothly through the area.

The drives for both the Standard Screw and the Superscrew Elevator are manufactured by Martin to guarantee their quality and availability.

Clearance Between Screw and Housing

Size	Type of Housing	Clearance	Standard Elevator			Super Screw Elevator		
			Intermediate	Top and Bottom Sectons	Screw	Intermediate	Top and Bottom Sectons	Screw
6	Standard Clearance	1/2	14	14	6H304	14	10	6H304
	Close Fitting Clearance	1/4	14	14	6.5S312*	14	10	6.5S312*
9	Standard Clearance	1/2	12	12	9H306	12	3/16	9H306
	Close Fitting Clearance	1/4	12	12	9.5S312*	12	3/16	9.5S312*
12	Standard Clearance	1/2	10	10	12H408	10	3/16	12H408
	Close Fitting Clearance	1/4	10	10	12.5S412*	10	3/16	12.5S412*
16	Standard Clearance	1/2				10	3/16	16H610
	Close Fitting Clearance	1/4				10	3/16	16.5S612*

* Close clearance sectional screws supplied as required.

Standard Screw Elevator

The Martin Standard Screw Elevator is designed to handle under normal conditions, capacities ranging from 360 CFH to 3600 CFH in 6″ dia., 9″ dia., and 12″ dia. sizes. With complete information, Martin engineering staff can help you design the right Screw Elevator for your application.

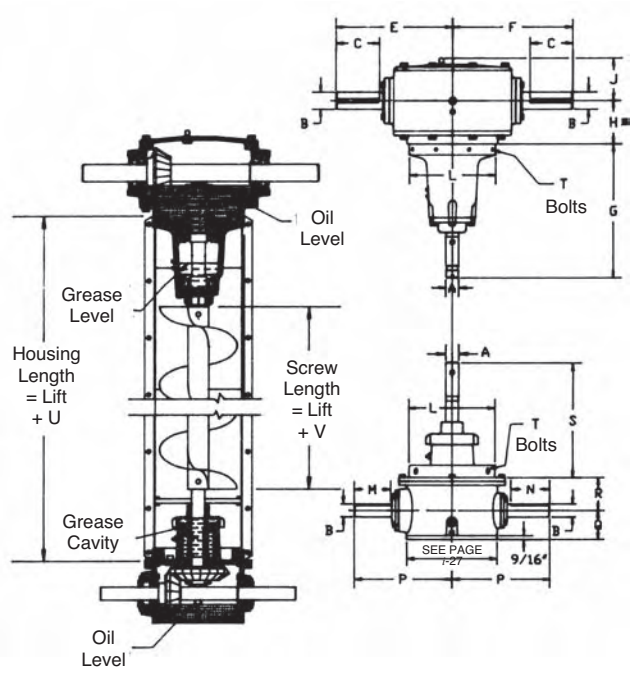
Martin Standard Screw Elevator Speed / Capacity

Size	Vertical Shaft Diameter	Ratio Top Drive	Ratio Bottom Drive	▲ Recommended Minimum and Maximum Speeds			RPM Horizontal Feeder Screw 45 Percent Loading	Capacity Cubic Foot per Hour
				Vertical Screw	Input Top Drive	Input Bottom Drive		
6	1½	2:1	1.4:1	200	400	280	165	360
				215	430	301	177	400
				275	550	385	226	500
9	1½	2:1	1.4:1	170	340	238	139	1100
				200	400	280	163	1300
				230	460	322	187	1500
12	2	2:1	2:1	155	310	310	147	2700
				165	330	330	156	3000
				200	400	400	189	3600

▲ For speeds in excess or less than shown, consult Martin.

The Standard Screw Elevator drive unit will function efficiently with the elevator erected at any angle of incline from horizontal to vertical. The input shaft can be driven in either direction, and the input shaft extension may be used to drive a horizontal feeder or discharge conveyor.

Both top and bottom drives are required when the elevator, feeder and discharge conveyor are all driven from one power source. A top drive and pedestal base are used when the elevator and discharge conveyor are driven from one source. A bottom drive and thrust unit are necessary if the elevator and feeder are driven from one power source. The drives are designed and constructed to withstand all radial and thrust loads and support the entire weight of a fully loaded elevator.



Dimensions in Inches

Size	Ratio		A	B		C	E	F	G	H	J	L	M	N	P	Q	R	S	T Bolts		U		V
	Top Drive	Bottom Drive		Top Drive	Bottom Drive														No. Rec'd	Size	B & BO	All Other Types	All Types
6*	2:1	1.4:1	1½	2	1½	5	13½	14	15¼	7⅝	4 15/16	7	4¼	4½	11 1/32	3⅜	3 13/16	13¼	4	⅜-16 NC	16⅞	23⅛	6⅝
9	2:1	1.4:1	1½	2	1½	5	13½	14	15¼	5	4 15/16	10	4¼	4½	11 1/32	3⅜	3 13/16	13¼	8	⅜-16 NC	21½	27¾	8¾
12	2:1	2:1	2	2	2	5	13½	14	15¼	4⅞	4 15/16	13	5	5 9/16	14 7/16	3⅞	4 9/16	13¼	8	½-13 NC	26	31¾	12¾

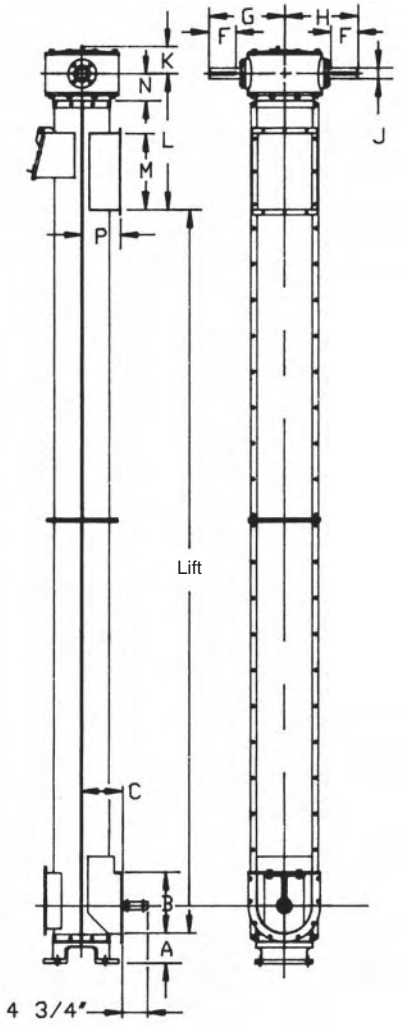
*2⅝″ lg. adapter for 6″ head not illustrated

CAUTION: Never operate without covers and guards. Always LOCKOUT/TAGOUT electrical power when working on equipment for inspection, cleaning, maintenance, or other purposes.

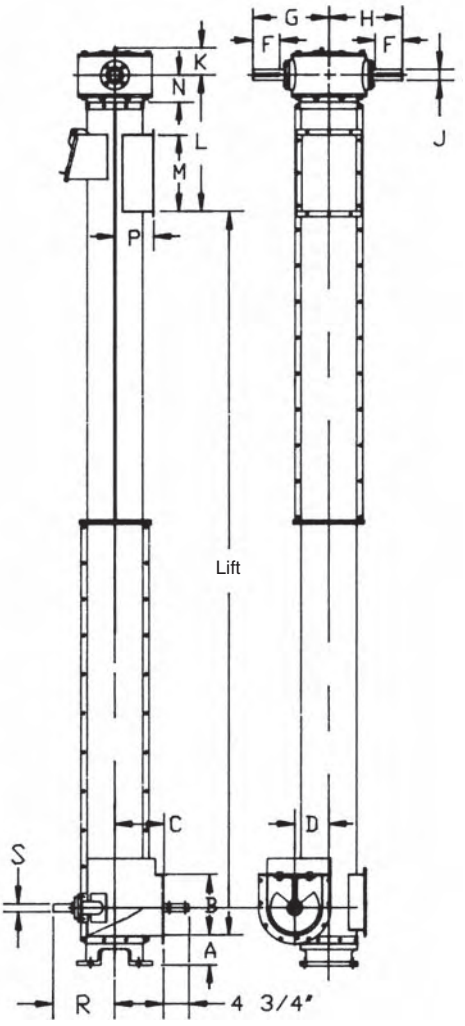
Note: Dimensions not certified for construction.

Standard Screw Elevator

Type B



Type BO



Screw elevator shown is offset to right for illustration purpose only. This elevator will normally be furnished offset to left, unless otherwise specified. See page H-156 for typical elevator arrangements.

Type BO

Size of Elevator	A	B	C	D	F	G	H	J	K	L	M	N	P	R	S
6	6	8	9	4¾	5	13½	14	2	4 15/16	23	12	7⅝	5½	11⅜	1½
9	5½	11⅛	9	6¼	5	13½	14	2	4 15/16	25	14	5	7⅛	11⅜	1½
12	8	14¼	15	8	5	13½	14	2	4 15/16	29	18	4⅞	8¾	14 7/16	2

Type B

Size of Elevator	A	B	C	F	G	H	J	K	L	M	N	P
6	6	8	9	5	13½	14	2	4 15/16	23	12	7⅝	5½
9	5½	11⅛	9	5	13½	14	2	4 15/16	25	14	5	7⅛
12	8	14¼	15	5	13½	14	2	4 15/16	29	18	4⅞	8¾

Dimensions in Inches

Note: Dimensions not certified for construction.

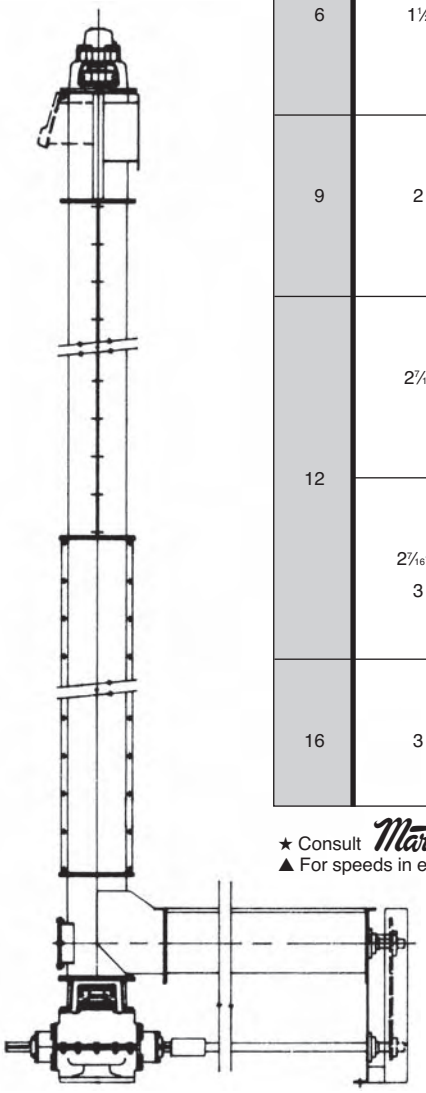
Super Screw Elevator

The Martin Superscrew Elevator is designed to handle capacities ranging from 360 CFH to 7000 CFH in 6″ dia., 9″ dia., 12″ dia., and 16″ dia. sizes.

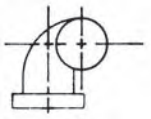
Martin SuperScrew Elevator Speed / Capacity

Size	Vertical Shaft Diameter	Ratio Top Drive	Ratio Bottom Drive	▲ Recommended Minimum and Maximum Speeds			RPM Horizontal Feeder Screw 45 Percent Loading	Capacity Cubic Foot per Hour
				Vertical Screw	Input Top Drive	Input Bottom Drive		
1	2	3	4	5	6	7	8	9
6	1½	2:1	2:1	200	400	400	165	360
				215	430	430	177	400
				275	550	550	226	500
				330	660	660	272	600
				Up to 425	Up to 850	Up to 850	★	★
9	2	2:1	2:1	170	340	340	139	1100
				200	400	400	163	1300
				230	460	460	187	1500
				240	480	480	196	1600
				Up to 425	Up to 850	Up to 850	★	★
12	2 7/16	2:1	2:1	155	310	310	147	2800
				165	330	330	156	3000
				200	400	400	189	3600
				210	420	420	199	3800
				Up to 425	Up to 850	Up to 850	★	★
	2 7/16★ 3	2.06:1	2.06:1	155	319	319	151	2800
				165	340	340	161	3000
				200	412	412	195	3600
				210	433	433	205	3800
				Up to 425	Up to 876	Up to 876	★	★
16	3	2.06:1	2.06:1	138	284	284	132	6000
				150	309	309	144	6500
				161	332	332	155	7000
				Up to 425	Up to 876	Up to 876	★	★

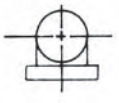
★ Consult Martin.
▲ For speeds in excess or less than those shown, consult Martin.



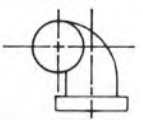
Type 7 Superscrew Elevator



Elevator Offset to the Right of Inlet



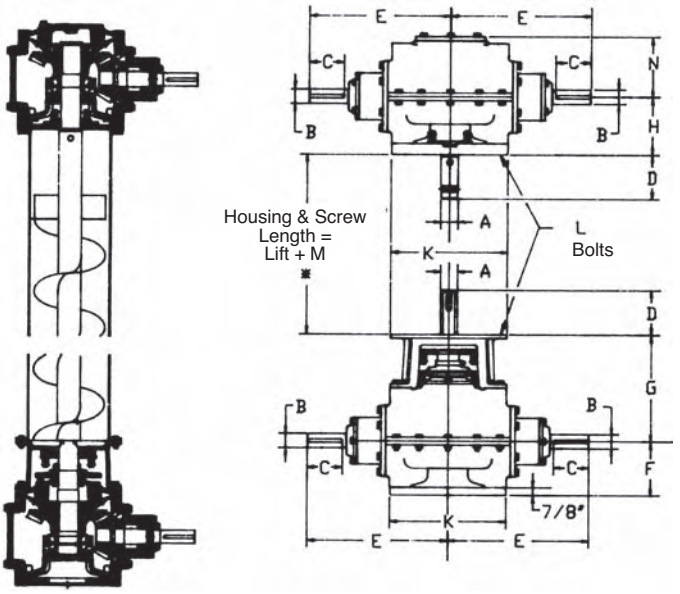
Straight Inlet



Elevator Offset to the Left of Inlet

CAUTION: Never operate without covers and guards. Always LOCKOUT/TAGOUT electrical power when working on equipment for inspection, cleaning, maintenance, or other purposes.

Super Screw Elevator D.S.D. (Dry Shaft Drive)



DSD (Dry Shaft Drive) is a completely new design and construction concept especially developed to enable the SuperScrew Elevator to broaden the application of screw elevators.

The DSD unit is designed to meet special conditions encountered in vertical installations and may be installed in the range of 70° to 90° incline. If a smaller angle of incline is required, special units may be furnished.

A patented lubrication system precisely "meters" the proper amount of lubricant to those points where needed with no danger of damaging seals.

DSD units may be furnished at both the top and the bottom of the elevator. The top drive incorporates special design features to assure that no lubricant may pass into the elevator to contaminate the material being elevated. In the bottom drive unit other special features prevent entrance of foreign material into lubricant.

DSD units may also be furnished at the top only with a pedestal base or at the bottom only with a thrust head.

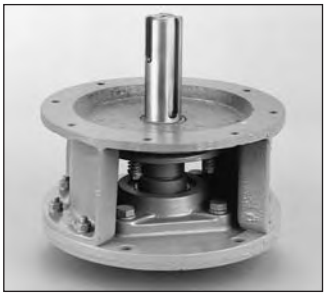
The compactness of the DSD requires a minimum of head room providing maximum lift with minimum overall elevator height.

DSD units are sturdily constructed to withstand all radial and thrust loads encountered and to support the entire weight of elevators and materials handled.

Size	Ratio	A	B	C	D		E	F	G	H	K	L		M
					Top	Bottom						No.	Size	
6	2:1	1½	1⅝	4	4¾	5	16	6⅛	12	7½	10⅛	8	⅜	12¼
9	2:1	2	1⅝	4	4¾	5	16	6⅛	12	7½	13¼	8	⅜	13¼
12	2:1	2 7/16	1⅝	4	4⅞	5	16	6⅛	12	7½	16¼	8	½	18¼
	2.06:1	2 7/16	1⅝	4¼	4⅞	5	18.1	6⅞	12⅝	7¼	17¼	8	½	18¼
	2.06:1	3	2 3/16	4¼	5	5	18.1	6⅞	12⅝	7¼	17⅜	8	½	18¼
16	2.06:1	3	2 3/16	4¼	5	5	18.1	6⅞	12⅝	7¼	20¼	12	½	24¼

Spider Type Stabilizer
Used on SuperScrew

SuperScrew
Thrust Head

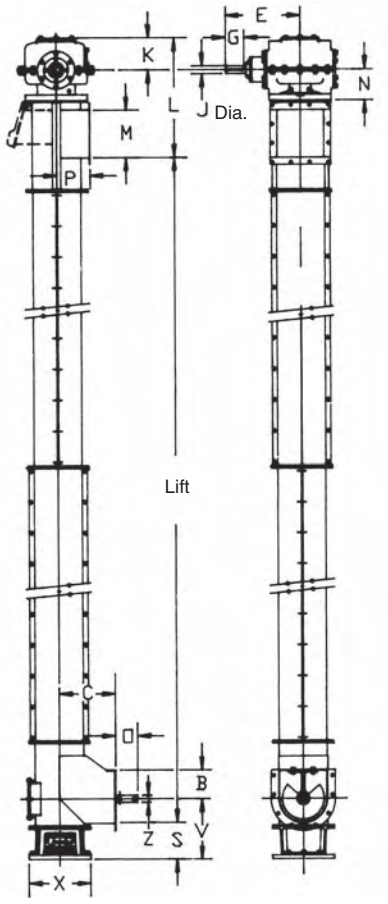


SuperScrew
Pedestal Base

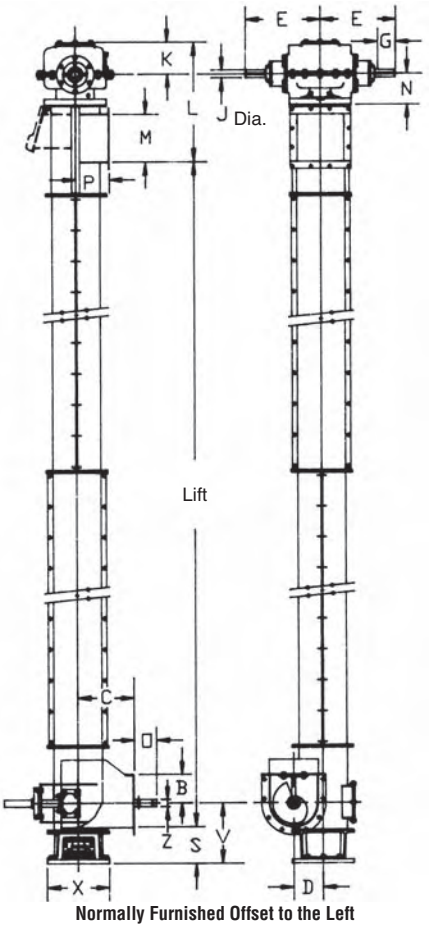
Note: Dimensions not certified for construction.

Super Screw Elevator Dimensions

Type 1



Type 2



Normally Furnished Offset to the Left

Type 1

Size of Elevator	Vert. Shaft Dia.	Ratio	B	C	E	G	J	K	L	M	N	O	P	S	V	X	Z ◇
6	1½	2:1	4½	10½	16	4	1⅝	6¾	26¾	7	6½	4¾	5	8⅜	11⅞	13¼	1½
9	2	2:1	6⅛	12	16	4	1⅝	6¾	28¼	10	6½	4¾	7⅛	7⅞	12⅞	13¼	1½
12	2 7/16	2:1	7¾	15	16	4	1⅝	6¾	32¼	13	6½	4¾	8⅞	8⅞	15⅜	13¼	2
	○ 2 7/16	2.06:1	7¾	15	18.1	4¼	2 3/16	7 15/16	34⅜	13	7¼	4¾	8⅞	9	15½	17⅜	2
	3	2.06:1	7¾	15	18.1	4¼	2 3/16	7 15/16	34⅜	13	7¼	4¾	8⅞	9	15½	17⅜	2
16	3	2.06:1	10⅝	20	18.1	4¼	2 3/16	7 15/16	39⅞	17	7¼	5	11⅛	9½	18	17⅜	3

Type 2

Size of Elevator	Vert. Shaft Dia.	Ratio	B	C	D	E	G	J	K	L	M	N	O	P	S	V	X	Z ◇
6	1½	2:1	4½	10½	4¾	16	4	1⅝	6¾	23¾	7	6½	4¾	5	8⅜	11⅞	13¼	1½
9	2	2:1	6⅛	12	6¼	16	4	1⅝	6¾	25¼	10	6½	4¾	7⅛	7⅞	12⅞	13¼	1½
12	2 7/16	2:1	7¾	15	8	16	4	1⅝	6¾	29¼	13	6½	4¾	8⅞	8⅞	15⅜	13¼	2
	○ 2 7/16	2.06:1	7¾	15	8	18.1	4¼	2 3/16	7 15/16	31⅜	13	7¼	4¾	8⅞	9	15½	17⅜	2
	3	2.06:1	7¾	15	8	18.1	4¼	2 3/16	7 15/16	31⅜	13	7¼	4¾	8⅞	9	15½	17⅜	2
16	3	2.06:1	10⅝	20	10½	18.1	4¼	2 3/16	7 15/16	36¾	17	7¼	5	11⅛	9½	18	17⅜	3

Dimensions in Inches

◇ Horizontal coupling diameter may vary upon length of feeder.

○ Consult Martin before using.

CAUTION: Never operate without covers and guards. Always LOCKOUT/TAGOUT electrical power when working on equipment for inspection, cleaning, maintenance, or other purposes.

Note: Dimensions not certified for construction.

INVENTORY: Martin delivers with incredible fill rates from one of its many facilities strategically located across North America.

SERVICE: Martin ships rebores and other alterations within hours - not days... MTO's in days - not weeks.

PEOPLE: When you call Martin you get a person, not voice mail. We are ready, able and willing to help...Now!

USA

General Offices

Sales and Manufacturing

Arlington, TX
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P.O. Box 91588
Arlington, Texas 76015-0088
817-258-3000 (FAX 817-258-3333)

Sales and Manufacturing

Albemarle, NC
306 Bethany Road
Albemarle, NC 28002
704-982-9555 (FAX 704-982-9599)

Burleson, TX
555 N. Burleson Blvd.
Burleson, TX 76028
817-295-7151 (FAX 817-447-3840)

Danielsville, PA
3376 Delps Road 18038
P.O. Box 267 • Danielsville, PA 18038-0267
610-837-1841 (FAX 610-837-7337)

Ft. Worth, TX
3600 McCart Ave.
Ft. Worth, TX 76110-4692
817-258-3000 (FAX 817-258-3173)

Montpelier, OH
350 S. Airport Road
Montpelier, OH 43543-9329
419-485-5515 (FAX 419-485-3565)

Sacramento, CA
1199 Vine Street
Sacramento, CA 95814-0426
916-441-7172 (FAX 916-441-4600)

Scottdale, GA
3303 Church Street 30079-1395
P.O. Box 886 • Scottdale, GA 30079-0886
404-292-8744 (FAX 404-292-7771)

Tigard, OR
7236 SW Durham Rd., Suite 600
Portland, OR 97224
503-443-1527 (FAX 503-443-1507)

Mini Manufacturing Centers

oston, MA
357 Fortune Boulevard
Milford, MA 01757
508-634-3990 (FAX 508-634-3998)

Charlotte, NC
3901 Scott Futrell Drive
Charlotte, NC 28208-3539
704-394-9111 (FAX 704-394-9122)

Chicago, IL
1505 Birchwood Avenue
Des Plaines, IL 60018-3001
847-298-8844 (FAX 847-298-2967)

Denver, CO
10800 East 54th Avenue
Denver CO 80239
303-371-8466 (FAX 303-371-7116)

Nashville, TN
732 Massman Drive
Nashville, Tennessee 37210

Houston, TX
9910 Bent Oak Drive
Houston, TX 77040
713-849-4330 (FAX 713-849-4807)

Kansas City, MO
1520 N. Commerce Avenue
Kansas City, MO 64120-4961
816-231-5575 (FAX 816-231-1959)

Los Angeles, CA
5920 S. Triangle Drive
Commerce, CA 90040-3639
323-728-8117 (FAX 323-722-7526)

Minneapolis, MN
10601 Hampshire Avenue South
Bloomington, MN 55438-2395
952-829-0623 (FAX 952-944-9385)

Portland, OR
3030 N.W. Industrial
Portland, OR 97210-1734
503-223-7261 (FAX 503-221-0203)

Tampa, FL
3201 Queen Palm Drive
Tampa FL 33619
813-623-1705 (FAX 813-626-8953)

Wayne, NJ
7 High Point Drive
Wayne, NJ 07470-7432
973-633-5700 (FAX 973-

Manufacturing Only

Abilene, TX • Clarksville, TX
Dallas, TX • Mansfield, TX
Paragould, AR

CANADA

Sales and Manufacturing

Martin Sprocket & Gear Canada Inc.

Edmonton, Alberta
Mississauga, Ontario
896 Meyerside Drive
Mississauga, Ontario, Canada L5T 1R9
905-670-1991 (FAX 905-670-2110)

Cambridge, Ontario
320 Darrell Drive
Ayr, Ontario, Canada N0B 1E0
519-621-0546 (FAX 519-621-4413)

MEXICO

Sales and Manufacturing

Martin Sprocket & Gear de México, S.A. de C.V.

Guadalajara
Av. Colón Sur No. 6013
Edificio 1 Modulo 2
Colonia Santa María Tequepexpan
Tlaquepaque, Jalisco México 45601

Monterrey
Av. Industrial No. 100
Lote 6 y 7, Manzana 11
Parque Industrial La Silla Apodaca
Apodaca, N.L. México 66600
+52 811 156 6830 (FAX +52 811 156 6833)

Toluca
Km 52 Carretera, Naucalpan-Toluca
Calle 3, Manzana VII, Lote 11
Parque Industrial Toluca 2000
Toluca, Edo. de México 50200
+52 722 276 0800 (Fax: +52 722 276 0801)

SOUTH

Sales and Manufacturing

Martin Sprocket & Gear do Brazil

São Paulo
São Paulo, Brazil

CHINA

Asia Division Headquarters

artin Sprocket & Gear (Shanghai) Co., Ltd.
81 Tangyao Road,
Huating Town, Jiading District,
Shanghai 201816, P. R. China
Tel.: (86) 21-5995 0269
Fax: (86) 21-5995 3270

Fuzhou • Changzhou
Chengdu • Tianjin

Martin SPROCKET & GEAR, INC. • 3100 SPROCKET DR. • ARLINGTON, TX 76015 • 817-258-3000

"The ONE you rely on!"